

SERVICE BULLETIN

NO. 207

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SUBJECT: New Installation Instructions for 7000121 Slide Rail Kits Part Number 1010844

Attached you will find detailed installation instructions for the Replacement Slide Rail Kit Part Number 7000121. These kits are used on all VCT Series Rapid Toasters. This is a new, more detailed sheet that will be included in all Slide Rail Kits.

Please take the time to review this with your technicians and have them familiarize themselves with these new easy to follow Installation Instructions.

INSTALLATION INSTRUCTIONS FOR SLIDE RAIL KIT P/N 7000121

⚠ WARNING ⚠

To avoid possible personal injury and/or damage to the unit, all inspections, tests, and repairing of electrical equipment should be performed by **QUALIFIED SERVICE PERSONNEL**. The unit should be unplugged when servicing, except when electrical tests are required. Use extreme care during electrical circuit tests. Live circuits will be exposed.

⚠ WARNING ⚠

Turn the unit off, disconnect the power source and allow the unit to cool down before performing any service or maintenance on the unit.

AFFECTED PRODUCTS: All Vertical Contact Toasters (VCT).

PARTS INCLUDED:

- 2 - Slide Rails (P/N 2100187)
- 1 - Instruction Sheet (P/N 1010844)
- 2 - Lock Washer #8 (P/N 3080102)
- 2 - Hex, Acorn Nut #8-32 (P/N 3080145)
- 2 - Phillips Screws #8-32 x 3/8" (P/N 3080181)

TOOLS: Needle Nose Pliers, Phillips Screwdriver, 5/16" Socket or wrench, and a Utility Knife or Box Cutter.

⚠ CAUTION ⚠

Failure to properly install, align, and trim the Slide Rails will result in premature wear of the Slide Rails and possible Conveyor System damage.

General

If you experience any problems with these instructions, contact the factory Technical Service Department at 630-784-1000 or toll free in the U.S. at 877-392-7854.

Installing the Slide Rails

1. Turn the Rocker Switch (power On/Off) to OFF, unplug the unit and allow it to cool down before proceeding.
2. Remove the Bun Feeder and Heat Shield (if equipped).
3. Set the Bun Compression knobs to "6 and 6/F."
4. Open both the front and rear Conveyor Covers.
5. Remove both the front and rear silicone Belt Wraps (if equipped) see Figures 1 and 2.
6. Remove both the front and rear conveyor Belt Chains (Figure 2) by squeezing the ends of any 2 links together with pliers. This will detach one link from the other.

7. Remove and discard the top acorn nut, washer, and screw from each existing Slide Rail. Remove the Slide Rails and discard.
8. Install and secure the new Slide Rails onto the Tensioner using the supplied hardware as shown in Figure 3.

NOTE: Once the Slide Rail is vertically straight and secured, all excessive Slide Rail material protruding from the bottom of the Tensioner assembly must be cut/trimmed according to Figures 4 through 6. Be sure to remove all scraps and fragments.

9. Reinstall both Conveyor Belt Chains.
10. Verify that the Slide Rails are still vertically straight (Figure 7). Realign the Slide Rails if necessary.
11. Reinstall the silicone Belt Wraps (if equipped) according to Figure 2.
12. Close both Conveyor Covers and reinstall the Heat Shield and Bun Feeder (if equipped).
13. Set the Bun Compression settings to the normal operating settings for your product.
14. Plug the power cord into the appropriate outlet, turn the unit on, allow it to preheat, and test for proper operation.

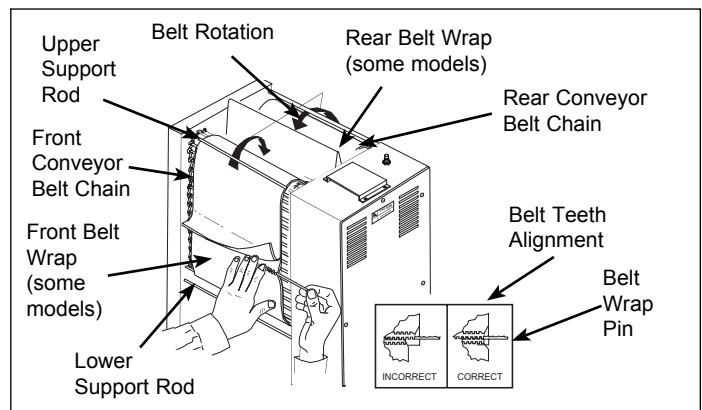


Figure 1. Removing Belt Wraps

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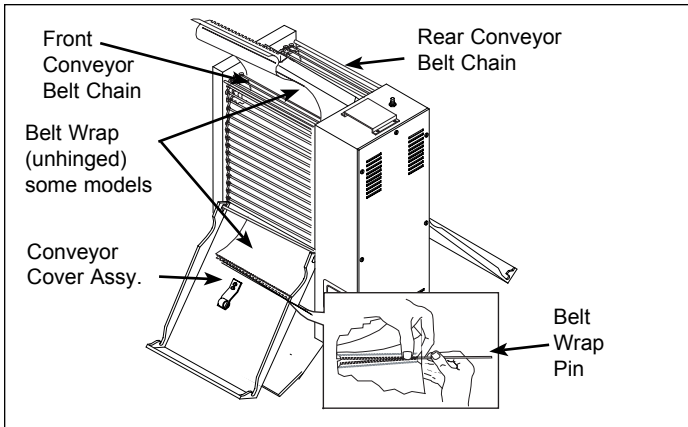


Figure 2. Removing Conveyor Belt Chains

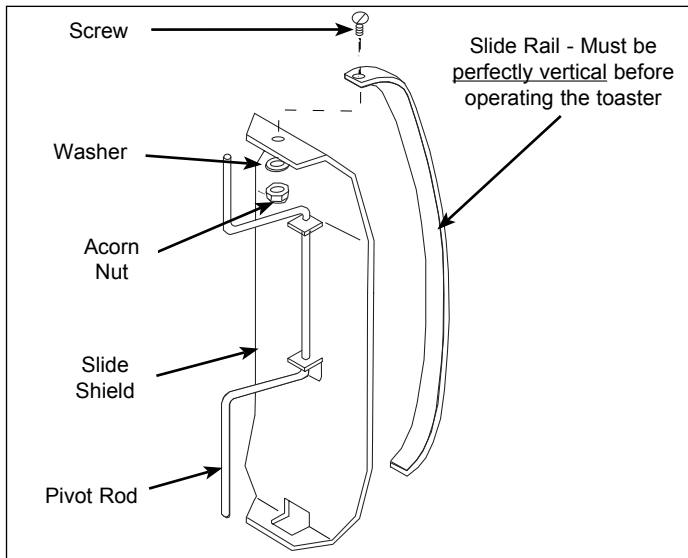


Figure 3. Typical Tensioner Assembly with Slide Rail

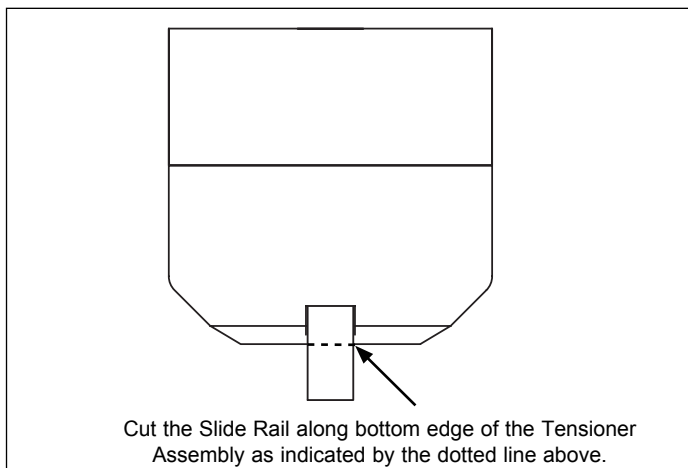


Figure 4. Before Cutting Slide Rail (Front View)

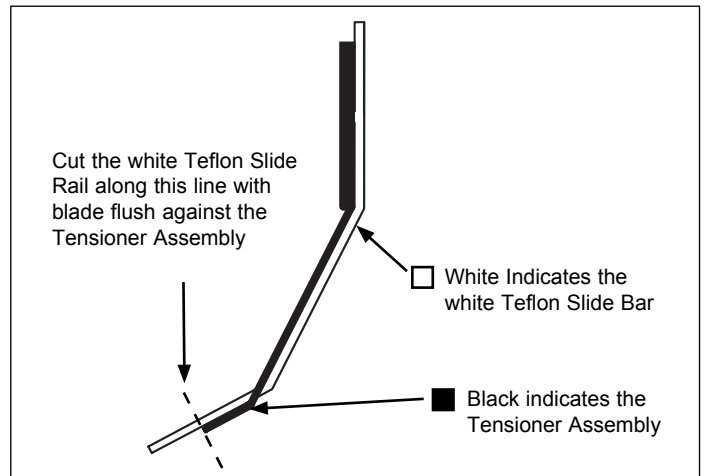


Figure 5. Cutting Slide Rail (Profile View)

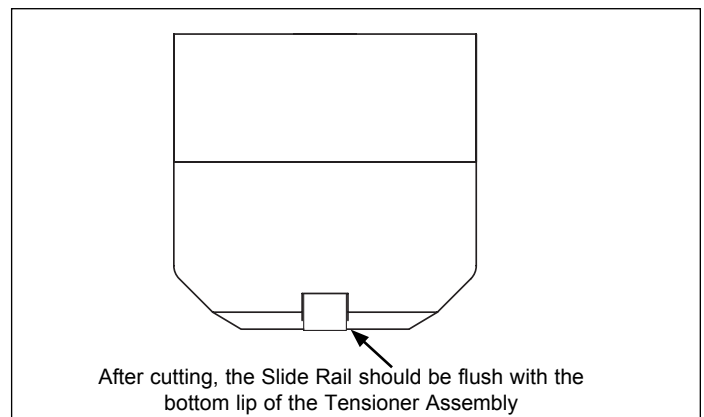
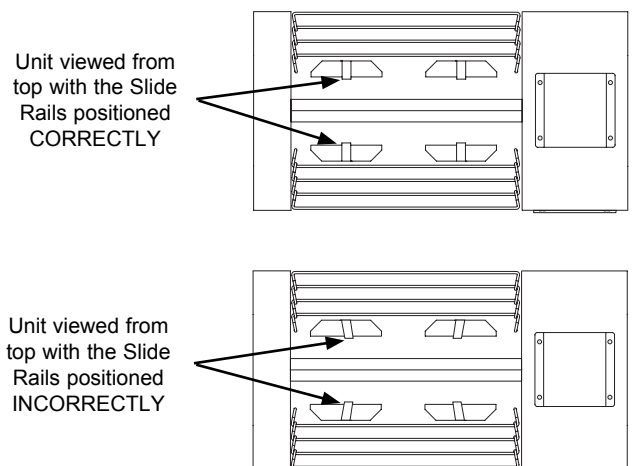


Figure 6. After Cutting Slide Rail (Front View)

The Slide Rails **must** be installed vertically and centered on the Tensioner Assembly before turning the unit on.



Do not allow the Slide Rails to move left or right. They must be centered on the Tensioner Assembly before operating the unit.

Figure 7. Positioning the Slide Rails