

SERVICE BULLETIN

NO. 204

DATE: 5/15/03



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SUBJECT: TQK KIT #7000349 COMPRESSION SETTINGS NOT STAYING SET IN POSITION 5 & D

If when setting the compression knobs to 5 & D after installing the TQK upgrade kit, they do not stay set in the 5 and/or D positions, you will need to refer to the TQK instruction sheets #1010822 REV E for additional instructions.

There is a section on:	Measure and adjust chains	(page 2)
	Check roller tensioner	(page 3)
	Cutting slide rails	(page 3)

You may need to check the conveyor chain for stretching and remove a link, or cut the end of the glides, or adjust the tension roller on both doors or maybe do all of the above.

These conditions are usually found on older machines and are maintenance related.

Regards,

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